CURESTHAN

PATCH-IT

Available in three convenient sizes:

- 3" x 6" (#44231)
- 6" x 9" (#44236)
- 9" x 12" (#44245)

Patch-It-Fast! is a very easy-to-use UV- or sunlight-activated repair patch. It is fiberglass-reinforced polyester and creates long-lasting repairs. Perfect for making watertight, durable repairs on field equipment, engine parts, decking, fenders, gas cans, drain pipes, water tanks, PVC pipes, plastics, plexiglass, fiberglass, metal, wood, concrete, and more.

- Self-adhesive repair patch
- UV-light activated
- Non-toxic and non-flammable
- Fiberglass reinforced
- Repair any leak, hole or crack in minutes
- Will adhere to most surfaces including metal, wood, rubber and plastic
- Great for repair of electronic cabinets, fuel tanks and Lines, Antennas and Many More!







- Extremely durable fiberglass re-enforced polyester/plastic
- Flexible and waterproof
- · Weather and UV resistant
- Can be drilled, tapped, sanded and painted in less than an hour
- Resistant against many chemicals, solvents and oils
- Temperature resistant from -40°C to -200°C
- No shrinkage or expansion during the application or after curing
- Bonds to all surfaces except Polypropylene (PP)
- Fast curing (starting with 5 minutes, depending on UV intensity)

Patch-It-Fast! is easy to use and requires no gloves or mixing! Simply clean and dry the target surface and rough up the area to be patched. Cut the patch to the adequate size, remove the film backing and press firmly onto the surface. The curing process takes about 5 to 8 minutes under sunlight or 15 minutes under a UV source. Note: an artificial UV light source is required for indoor use.



RAINBOW TECHNOLOGY CORPORATION

261 Cahaba Valley Parkway - Pelham, AL 35124-1146 Tel: 1.800.637.6047 / 205.733.0333 Fax: 1.800.521.6896 / 205.733.8930 Woman-Owned Business Enterprise - Founded 1971 www.rainbowtech.net







This PLIABLE, UV CURING MATERIAL may be perhaps the most versatile easy-to-use repair material in the world, with hundreds of uses.

TECHNICAL DATA

Appearance

Sheet Laminate

Mix Ratio

One Component

Flash Point

840° F

Material Thickness

1.7 - 1.9mm

Curing Mechanism

Ultra Violet (UV). Natural or UV Lamp

Flexural Strength

> 18,000 PSI - (ASTM D790-03)

Flexural Modulus

879,060 PSI - (ASTM D2344)

Tensile Strength

7970 PSI - (BS 2782-1994)

Elongation At Break

> 3% (BS 2782 - 1994)

CoEff. Of Thermal Expansion

2.9 10-5 Degree C (BS2782-1995)

Impact Resistance

> 60 Kj/sqm (BS2782-1996)

Hardness

> 60 Barcol (BS2782-1997)

Compression Strength

> 29,000 PSI (BS2782-1998)

Adhesion

> 500 PSI (BS2782-1999)

Water Vapour Permeability

0.28g/m2/24h/mmHg (ASTM E96)

Fire Rating

Class A (ASTM E84)

Temperature Rating

-30° to +365° F

Electrical Properties

Dielectric strength: 9KV/mm as per IEC 243
Arc resistance: greater than 180 seconds

as per ASTM D495

Tracking resistance: greater than 600 volts

as per IEC 112 15,432 lbs/sq. ft.

Insulation resistance: 10 to the power of

13 ohms as per IEC 93

RAINBOW TECHNOLOGY CORPORATION 261 Cahaba Valley Parkway - Pelham, AL 35124-1146 Tel: 1.800.637.6047 / 205.733.0333

Fax: 1.800.637.6047 / 205.733.0333

Woman-Owned Business Enterprise - Founded 1971

www.rainbowtech.net

FAQ

What is shelf life of unopened package?

1.5 years.

How long does it take to cure in sunlight?

30 min to 1 hr.

How long does it take to cure under UV lighting?

10 to 30 minutes.

Will it stick to any surface?

Yes, except for polypropylene.

Can patch be cut to any one size?

Yes

Can patch be returned back to original pouch?

Yes.

What is the shelf life of opened pouch?

1.5 years (if not exposed to light).

Is patch chemically inert?

Yes.

Can patch be drilled, sanded or painted?

Yes

Are UV omitting fixtures available?

(more commonly known as black light)

Yes.

Can patch be used on wet surfaces?

Not recommended.

Is preparation of surface required?

Yes, light sanding suggested.

What is the temperature range after cured?

-30° F to +365° F (degrees).

What sizes are patches available?

3"' x 6", 6" x 9" and 9" x I2".

What is maximum PSI rating?

500 PSI.

Is uncured patch flammable?

No

Is cured patch flammable?

No.

Are patch fumes toxic?

No

Is patch adhesive harmful to skin?

No, wash hands with soap and water after use.

Can multiple layers be applied?

Yes, when additional strength is required. We recommend no more than five layers at one time, letting each layer cure separately.

